

FASTENER HOLE GUIDE

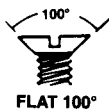


Drill This Size Hole		To Tap For This Size Bolt or Screw	For This Size Wood Screw Pilot in Hard Wood	Drill This Size Hole		To Tap For This Size Bolt or Screw	For This Size Wood Screw Pilot in Hard Wood	Drill This Size Hole		To Tap For This Size Bolt or Screw																																															
Drill Size	Dec. Equiv.			Drill Size	Dec. Equiv.			Drill Size	Dec. Equiv.																																																
60	.0400	0 x 80		9/64	.1406	9 x 30 3/16 x 24 10 x 24	No. 14	E	.2500	5/16 x 8																																															
59	.0410			F	.2570																																																				
58	.0420			G	.2610																																																				
57	.0430			H	.2656																																																				
56	.0465			I	.2660																																																				
3/64	.0469			J	.2720																																																				
55	.0520			K	.2770																																																				
54	.0550			L	.2810																																																				
53	.0595			M	.2812																																																				
1/16	.0625			N	.2900																																																				
52	.0635	1 x 64 - 72	No. 3	22	.1570	10 x 30 10 x 32 3/16 x 32		9/32	.2812	5/16 x 24-32*																																															
51	.0670			21	.1590																																																				
50	.0700			20	.1610																																																				
49	.0730			19	.1660																																																				
48	.0760			18	.1695																																																				
5/64	.0781			17/64	.1719																																																				
47	.0785			17	.1730																																																				
46	.0810			16	.1770																																																				
45	.0820			15	.1800																																																				
44	.0860			2 x 56 - 64	No. 5			14	.1820		12 x 24		5/16	.3125	3/8 x 16-1/8" P																																										
43	.0890	13	.1850																																																						
42	.0935	12	.1875																																																						
3/32	.0937	11	.1890																																																						
41	.0960	10	.1910																																																						
40	.0980	9	.1935																																																						
39	.0995	8	.1960																																																						
38	.1015	7	.1990																																																						
37	.1040	6	.2010																																																						
36	.1069	5	.2031																																																						
7/64	.1094	3 x 48	No. 6	13/64	.2040	12 x 28 12 x 32	No. 18	3/8	.3750	3/8 x 20 -24																																															
35	.1100			6	.2055																																																				
34	.1110			4	.2090																																																				
33	.1130			3	.2130																																																				
32	.1160			2	.2187																																																				
31	.1200			7/32	.2210																																																				
1/8	.1250			1	.2280																																																				
30	.1285			A	.2340																																																				
29	.1360			15/64	.2344																																																				
28	.1405			B	.2380																																																				
		4 x 36	No. 7	C	.2420	14 x 20	No. 20	23/64	.3594	7/16 x 14																																															
				8	.2460																																																				
				1/4	.2500																																																				
				4 x 40	No. 8							No. 24	U	.3680																																											
													4 x 48	No. 9					V	.3770																																					
																			5 x 36	No. 10					W	.3860																															
																									5 x 40	No. 11					X	.3970																									
																															5 x 44	No. 12					Y	.4040																			
																																					6 x 32						Z	.4130													
																																											6 x 36						25/64	.3960							
		6 x 40																																																27/64	.4219						
																																																		7 x 36						7/16	.4375
																																																								8 x 30	
				8 x 32 - 36																																																					
													8 x 40																																												

*ALL TAP DRILL SIZES ARE FOR 75% FULL THREAD EXCEPT ASTERISKED SIZES WHICH ARE 60% FULL THREAD.

SCREW HEAD & DRIVE GUIDE

HEAD STYLES



DRIVING RECESSES

